



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE350A94-3700-C-07
Job Sheet 189349



Part No: RBE350A94-3700-C-07

Job Qty: 10 pcs

Part Name: Top



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/23/19

Job Tracking No:

Due Date: 2/8/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE350A94-3700-C Rev 6 IPP Rev A 18.01.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	10 pcs	2/8/19	2/8/19	0.00	1.00	Bandsaw - 1		PT 19-02-26
120	NV5000 - 1 - B4B	10 pcs	2/8/19	2/8/19	0.00	5.00	NV5000 - 1 - B4B		PT 19-02-26
							NV5000 - 2 - B4B		PT 19-02-26
130	QC 2	10 pcs	2/8/19	2/8/19	0.00	0.00	QC 2 - 1		PT 19-02-26
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S156725



Part: RBE350A94-3700-C-07

Job No: 189349

Serial No/Batch: S156725

Revision: 6

Inspector:

Exp Date:

Instructions:

Date: 02/26/19

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140 QC 8	10 pcs	2/8/19	0.00 0.00	QC 2 - 63	
				QC 2 - 8	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 38	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	Δ. 19-02-28
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
150 Outsource - 4 - Anodize	10 pcs	2/8/19		ATG001-VC	10 CT 19-03-01
160 Packaging 2-1 - Receive - B4B	10 pcs	2/8/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	

170 QC 6	10 pcs	2/8/19	0.00 0.00	Packaging 2 - 36 - B4B	
				QC 6 - 38	
				QC 6 - 42	
				QC 6 - 9	DAS
				QC 6 - 68	MAR 13 2019
180 Packaging 3-1 - Stock - B4B	10 pcs	2/8/19	0.00 0.00	QC 6 - 61	9-89
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DAS
				Packaging 3 - 6 - B4B	26
				Packaging 3 - 7 - B4B	9-89
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	10 pcs	2/8/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21

Part Op 100 - Cut blanks to 5.35" (1 blank makes 4 parts)

Descriptions: 120 - NV5000-1 (MORI SEIKI VERTICAL MACHINE #1), 1-Machine as per folio FB775 FOLIO REV: _____

DWG REV: _____ 2-Debur

130 - (QC2- Inspect parts off machine FAI/FAIB)

140 - (QC8- Inspect parts - second check)

150 - -Issue P/O: PO _____ -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant

As Per Dwg RBE350A94-3700-C-07 Rev 6 -Certificate of Conformity is required

160 - (Receive & Inspect for Damage & Mat'l Certs)

170 - (QC6- All purchased or subcontracted products)

180 - (Identify as per dwg & Stock Location: _____)

190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.750X01.000	6061-T6 Bar .750 X 1.00	.8000 ft (.08 ea)	100-Bandsaw - 1	5068501

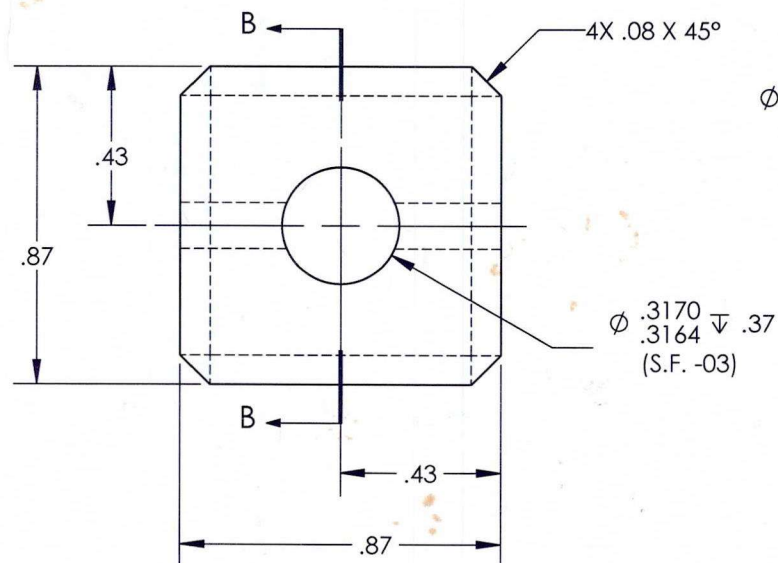
MAT
used
1.3305

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M6061T6B0.750X01.000	1	14	0
Part Specifications				
Specifications could not be found.				

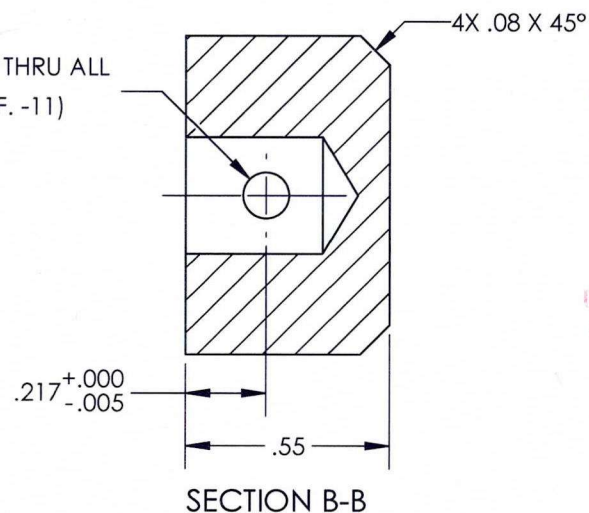
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5	15-0213	-07 CH'D HOLE WAS Ø3 mm IS .129 - .125, CH'D DIM WAS Ø.315 S.F. -03 IS Ø.3170 - .3164 ∇ .36.	8/14/2015	RJC	JAG
6	16-0286	-07 CH'D DIM WAS Ø.3170/.3164 ∇ .36 IS Ø.3170/.3164 ∇ .37 (S.F. -03), WAS Ø.129/.125 THRU IS Ø.129/.125 THRU ALL (P.F. -11), WAS .217 IS .217 +.000/-005, WAS .551 IS .55.	2/28/2017	RJC	SM



Ø.129
Ø.125 THRU ALL
(P.F. -11)



SECTION B-B

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 189349
19-01-23

(-07)

TOP

DART AEROSPACE	
TITLE SWASHPLATE IMMOBILIZING TOOL ADJUSTABLE BRACE	
DWG NO. RBE350A94-3700-C-07	REV 6
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH RED ANODIZE	XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625F, TYPE II, CLASS III	XX ± .01 ANGLES ± 5°
	X ± .1 SURFACES = 125/√
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	EUROCOPTER AS350/355
SCALE 2:1	DATE 8/21/2012
SHEET 6 OF 7	



Dart Aerospace Ltd.
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Tel (613) 632-5200

PURCHASE ORDER

PO042766



Supplier: ATG001-VC
A.T.G. Industries Inc
760 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042766

PO Date: 3/1/19

Due Date: 3/8/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	191099	RBE350A94-3701-00-03	6" Main Rotor Rigging Tool (Outsource process-Anodize per QSI017 4.1.10.1), -Issue P/O; PO -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	3/8/19	12 pcs	0 pcs	12 pcs	\$12.11/pcs	\$145.32
2	189349	RBE350A94-3700-C-07	Top -Issue P/O: PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE350A94-3700-C-07 Rev 6 -Certificate of Conformity is required	Firmed	-	3/8/19	12 pcs	0 pcs	12 pcs	\$6.55/pcs	\$78.60

12X MAR 11 2019

12X MAR 11 2019

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PURCHASE ORDER PO042766



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	190530	RBW6705G02431-3G-1	Lever Rigging Fork Outsource process- Anodize per QSI017 4.1.10.1 - Issue P/O to ATG: ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	-	3/8/19	2x pcs	0 pcs	1 pcs	\$12.11/pcs	\$12.11
							MAR 11 2019				
4	188672	RB DB3225L-1	Fitting End -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE- 2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	3/8/19	15 pcs	0 pcs	15 pcs	\$6.55/pcs	\$98.25
							15x MAR 11 2019				
	189119			Firmed	-	3/8/19	8 pcs	0 pcs	8 pcs	\$6.55/pcs	\$52.40
							8x MAR 11 2019				
Sub Total:							23	0	23		\$150.65
5	190242	RBW6510A00436W142C-3T-5	Upright -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE- 2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	3/8/19	2 pcs	0 pcs	2 pcs	\$6.55/pcs	\$13.10
							2x MAR 11 2019				
Grand Total:											\$399.78



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PURCHASE ORDER

PO042766



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

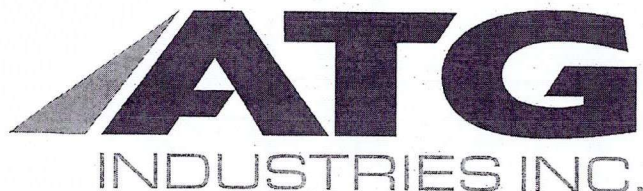
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/8/19 8:06 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917392

Date: 07-Mar-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 12 ea	Part: RBE350A94-3700-C-07 ✓ Top Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (4 - 1 mils). Water Sealant Job: 24732	PO: PO042766 ✓	Rev: 6 Line:
✓ 12 ea	Part: RBE350A94-3701-00-03 ✓ 6° Main Rotor Rigging Tool Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (4 - 1 mils)., Water Sealant Job: 24731	PO: PO042766 ✓	Rev: D Line: 1
✓ 2 ea	Part: RBW6705G02431-3G-1 ✓ Lever Rigging Fork M/R Actuator Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (4 - 1 mils), Water Sealant Job: 24733	PO: PO042766 ✓	Rev: 1B Line: 3
✓ 23 each	Part: RB DB3225L-1 ✓ Fitting End Anodize per MIL-A-8625F, Type II, Class 2, Red .0004-.0010" (4 - 1 mils). Water Sealant Job: 24734	PO: PO042766 ✓	Rev: J Line: 4-5
✓ 2 each	Part: RBW6510A00436W142C-3T-5 ✓ Upright Anodize per MIL-A-8625F, Type II, Class 2, Red, Water Sealant .0004-.0010" (4 - 1 mils). Job: 24735	PO: PO042766 ✓	Rev: 3A Line: 6
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements.			
Made in Canada.			

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DAS
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A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917392

Date: 07-Mar-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Date: <u>2/3/19</u>		
	Certified Signature: <u>[Signature]</u>		
	Receiver Signature: _____		
A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.			
Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			